## **CLAIMS**

## I claim:

- 1 1. A process for the combustive destruction of noxious substances in a gas 2 stream which comprises injecting the gas stream in to a heated chamber 3 with sufficient oxygen to allow substantially complete combustion therein, 4 wherein hydrogen is also present in the chamber as a fuel gas.
- 1 2. A process according to Claim 1 in which the chamber comprises a heated 2 metal tube.
- 1 3. A process according to Claim 1 or Claim 2 in which the chamber is heated by electrical means.
- A process according to any preceding claim in which the hydrogen and
   the oxygen are introduced in to the gas stream prior to the stream being
   injected in to the chamber.
- 1 5. A process according to any preceding claim in which the mixture has a 10 to 150% stoichiometric excess of oxygen over the fuel gas.
- A process according to Claim 5 in which the mixture has an 80 to 150%
   stoichiometric excess of oxygen over the fuel gas.

- A process according to any preceding claim in which the hydrogen is
   present in at least the stoichiometric amount by volume in respect of the
   species being combusted.
- 1 8. A process according to Claim 7 in which the hydrogen is present in at
  2 least twice the stoichiometric amount by volume in respect of the species
  3 being combusted.
- A process according to Claim 7 or Claim 8 in which the hydrogen is
   present in at least five times the stoichiometric amount by volume in
   respect of the species being combusted.
- 1 10. The process according to claim 1 in which the mixture has a 10 to 150%
  2 stoichiometric excess of oxygen over the fuel gas.
- 1 11. The process according to claim 10 in which the mixture has an 80 to 150% stoichiometric excess of oxygen over the fuel gas.
- 1 12. The process according to claim 11 in which the hydrogen is present in at
  2 least the stoichiometric amount by volume in respect of the species being
  3 combusted.
- The process according to claim 12 in which the hydrogen is present in at
   least twice the stoichiometric amount by volume in respect of the species
   being combusted.

- 1 14. The process according to claim 12 in which the hydrogen is present in at
- 2 least five times the stoichiometric amount by volume in respect of the
- 3 species being combusted.
- 1 15. The process according to claim 13 in which the hydrogen is present in at
- 2 least five times the stoichiometric amount by volume in respect of the
- 3 species being combusted.
- 1 16. The process according to claim 1 in which the chamber comprises a
- 2 heated metal tube.
- 1 17. The process according to claim 16 in which the chamber is heated by
- electrical means.
- 1 18. The process according to claim 17 in which the hydrogen and the oxygen
- are introduced into the gas stream prior to the stream being injected in to
- 3 the chamber.
- 1 19. The process according to claim 18 in which the mixture has a 10 to 150%
- 2 stoichiometric excess of oxygen over the fuel gas.
- 1 20. The process according to claim 19 in which the mixture has an 80 to
- 2 150% stoichiometric excess of oxygen over the fuel gas.
- 1 21. The process according to claim 20 in which the hydrogen is present in at
- 2 least the stoichiometric amount by volume in respect of the species being
- 3 combusted.

- 1 22. The process according to claim 21 in which the hydrogen is present in at
- 2 least twice the stoichiometric amount by volume in respect of the species
- 3 being combusted.
- 1 23. The process according to claim 21 in which the hydrogen is present in at
- 2 least five times the stoichiometric amount by volume in respect of the
- 3 species being combusted.
- 1 24. The process according to claim 22 in which the hydrogen is present in at
- 2 least five times the stoichiometric amount by volume in respect of the
- 3 species being combusted.
- 1 25. The process according to claim 1 in which the chamber is heated by
- 2 electrical means.
- 1 26. The process according to claim 25 in which the hydrogen and the oxygen
- 2 are introduced into the gas stream prior to the stream being injected in to
- 3 the chamber.
- 1 27. The process according to claim 26 in which the mixture has a 10 to 150%
- 2 stoichiometric excess of oxygen over the fuel gas.
- 1 28. The process according to claim 27 in which the mixture has an 80 to
- 2 150% stoichiometric excess of oxygen over the fuel gas.

- The process according to claim 28 in which the hydrogen is present in at least the stoichiometric amount by volume in respect of the species being combusted.
- 1 30. The process according to claim 29 in which the hydrogen is present in at
  2 least twice the stoichiometric amount by volume in respect of the species
  3 being combusted.
- 1 31. The process according to claim 29 in which the hydrogen is present in at
  2 least five times the stoichiometric amount by volume in respect of the
  3 species being combusted.
- The process according to claim 30 in which the hydrogen is present in at least five times the stoichiometric amount by volume in respect of the species being combusted.